

Metric Conversions

MM	x	0.03937	=	Inches
Inches	x	25.4	=	MM
Grams	x	0.03527	=	Ounces
Ounces	x	28.349527	=	Grams



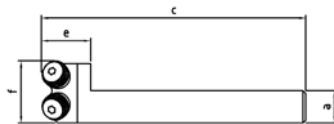
Knurling Tools, Cut Type – Double Knurl

No. K1-640

**Diamond Pattern Cut Type
Knurling Tools**

For 30° and 45° diamond pattern cut knurling on Automatic and CNC screw machines. Leading edge of knurls are in-line with the front of the shank. Knurls are individually adjustable to insure a perfect tooth form and maximum tool life on any diameter within its capacity.

- Features**
- **Machine:** Automatic and CNC Screw Machines
 - **Capacity:** see below
 - **Knurl Sizes:** see below
 - **Knurl Patterns:** Diamond 30 or 45°
[2 knurls AA or 1 knurl BL and 1 knurl BR 15°]
 - **Knurls Included:** 1 set Medium pitch, Straight pattern [AA] knurls to produce a 30° Diamond pattern on your part.



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Capacity	a	b	c	d	e	f	Knurl Size	Cat. No.
2-15	12	12	98.5	26	18.5	23	AD -10x3x6	K1-640-M12R-AD
3-50	16	16	108	34	28	32	P -15x4x8	K1-640-M16R-P